

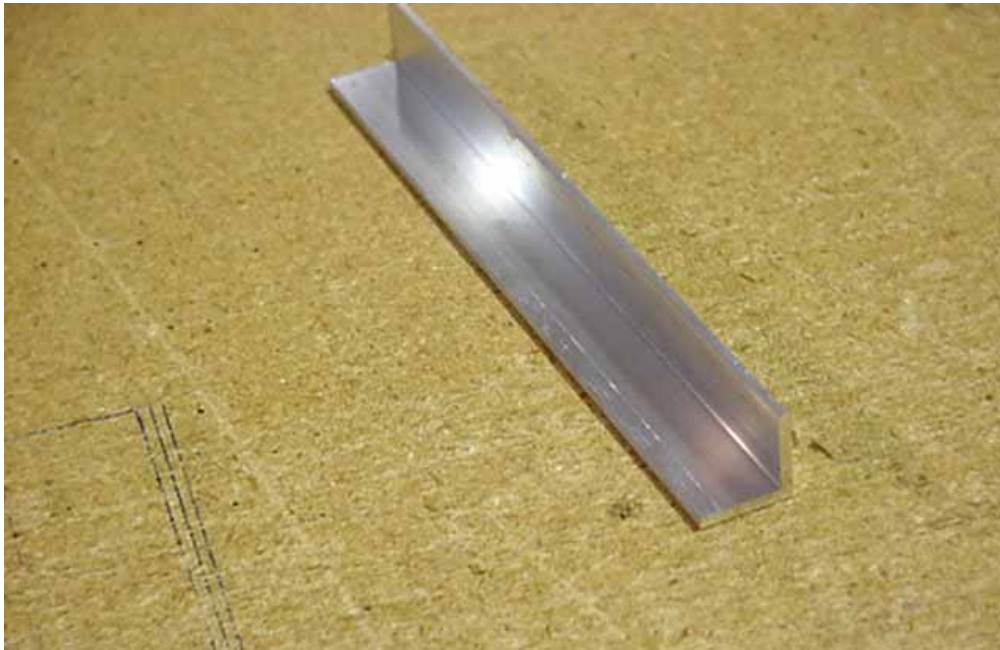
## SECTION 4 RADIATOR INSTALLATION



- Radiator



6R4-1



6R4-2

Extrusion bracket for top  
right vibro stop.

L=250



**BOLT  
M10X20**

**LOCK WASHERS  
LW 10ZP**



**316-004  
VIBRO STOP  
QTY=4**

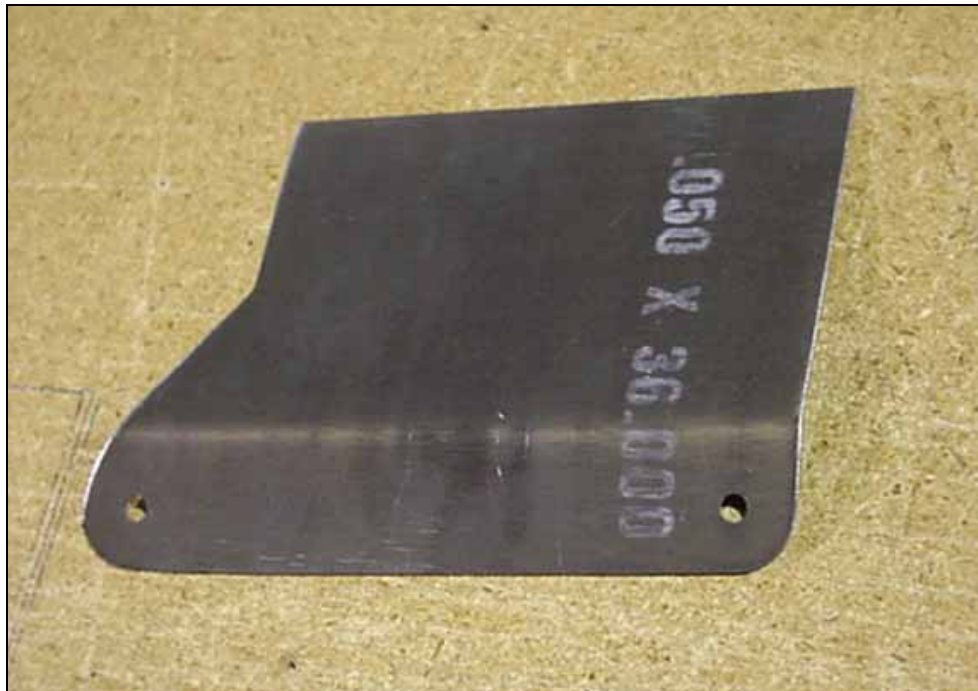
**156-014ZP  
NUT M6  
QTY=4**

Rubber shock mount (metric threads)



995-697  
ROTAX RADIATOR  
QTY: 1

The Vibro Stops screw into the radiator.



6R4-3

Bottom bracket with 6mm holes for the Vibro Stops 316-004



Holes in E1-1X to bolt the engine



Tapped holes on the side of the gear reduction unit.

Bracket sets the angle



Top of radiator is level.

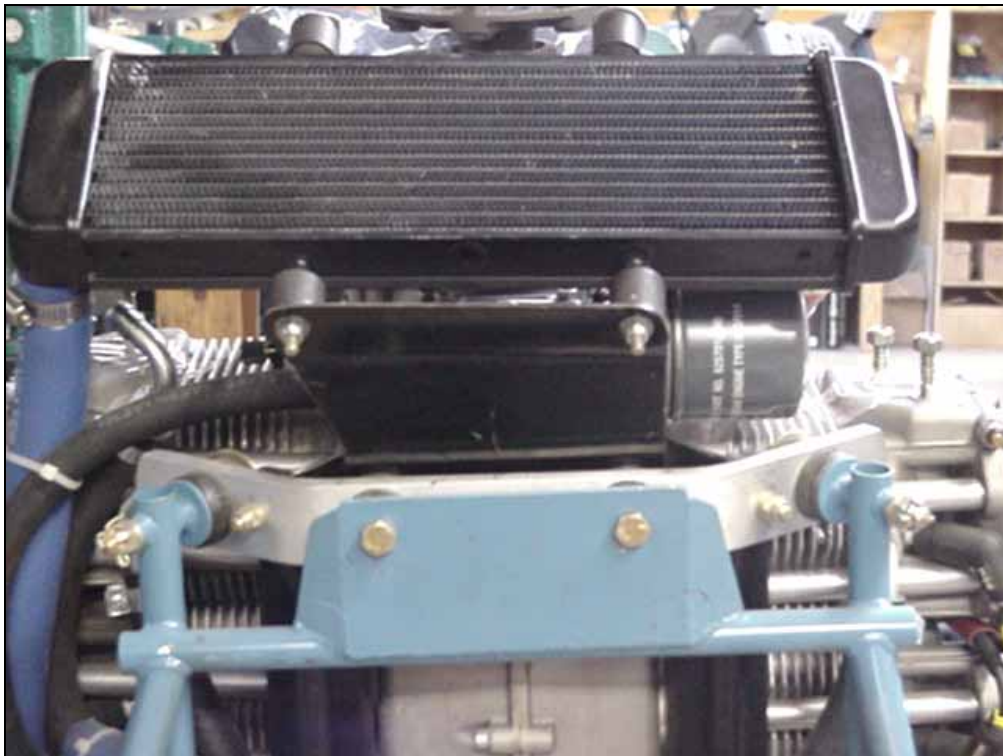
Same distance left and right side to the engine.



Cutout in bottom flange to make room for the fuel pump



3/8" holes.  
Bolted on of 22001-13  
Green Bot Barry Mounts



Bottom view looking up.





1" silicon heater hose

800mm from top of radiator to water pump

1200mm from bottom of radiator to pressure reservoir



Top of radiator



Over top of engine



To water pump (back left of engine)

Outlet on the water pump points to the left

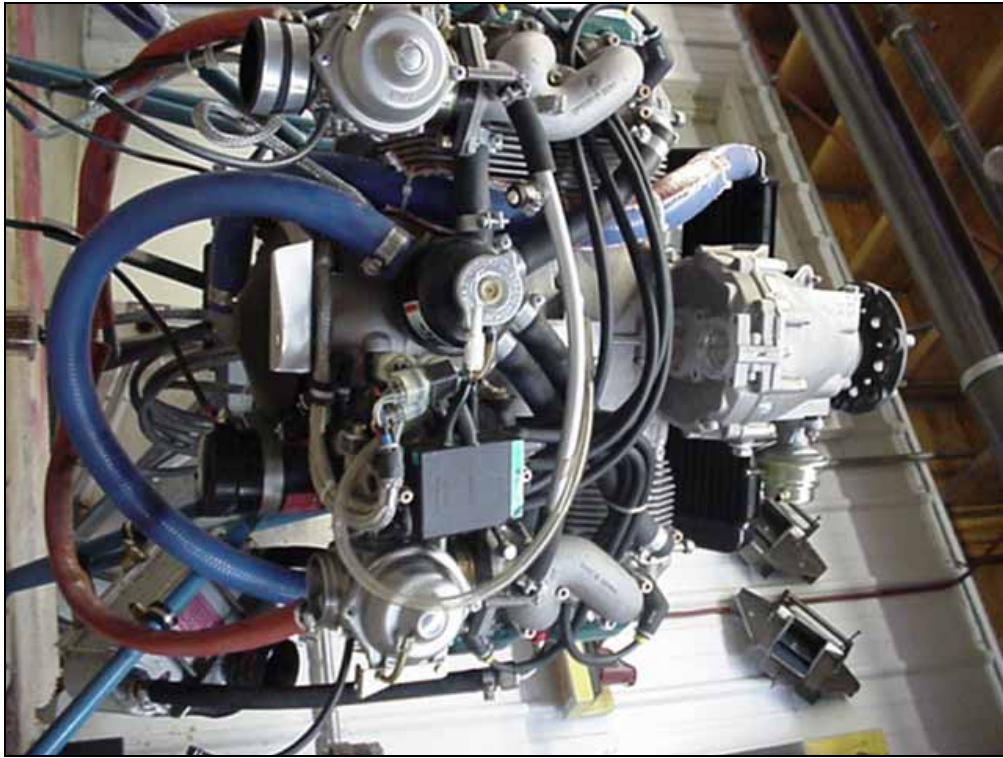
Looking up at the engine from underneath the engine mount.



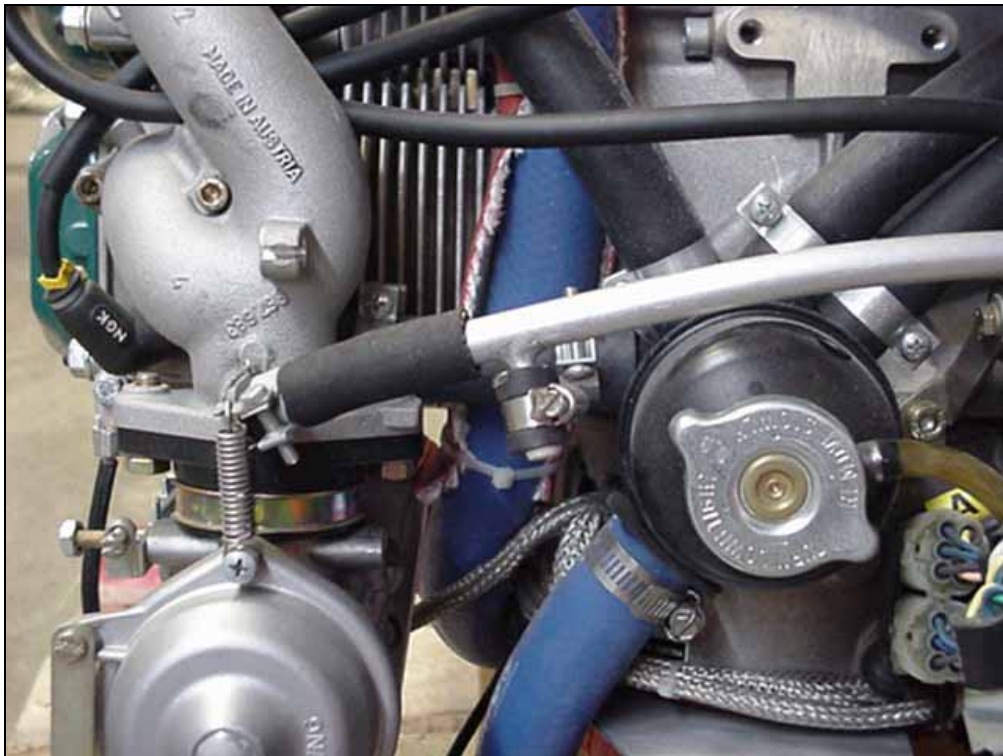
From bottom right of radiator



A long the left side of engine.



To pressure reservoir (on top of engine).





Hose clamps



Safety tie the hose clamps