

SECTION 4

ENGINE INSTALLATION

OIL COOLER

OIL LINES



Rotax aircraft engines are manufactured and supported by Rotax GmbH of Austria. Read and understand the Rotax manuals completely before starting with the engine installation, as they contain important engine installation, operation and maintenance information. Follow all of the important safety information provided in the Rotax manuals regarding the installation, operation and maintenance of the Rotax engine. Read and understand the Rotax Operator's Manual before starting the engine.

Make sure that your engine is registered with Rotax or an authorized distributor so that the factory warranty is in effect. In the United States, the Rotax distributor is Kodiak Research:
<http://www.kodiakbs.com> Contact a Rotax distribution or service partner if you do not understand the instructions or if you have any additional questions. Maintain copies the manuals with the aircraft in case of sale. Obtain current versions of the manuals from the official Rotax website, as well as current service and maintenance information: www.rotax-aircraft-engines.com

If a discrepancy arises between the information provided by Rotax and the following pages, the Rotax manuals and/or service information and instructions take precedence. Zenith Aircraft Company does not manufacture or directly support engines.

Alternative engines will affect performance, specifications and flight characteristics of the aircraft. Also, the weight and balance of the aircraft may be adversely affected by alternative engines, and the original fuel system may not be adequate or suitable for some engines. Most alternative engines will require a custom engine mount and engine cowl.

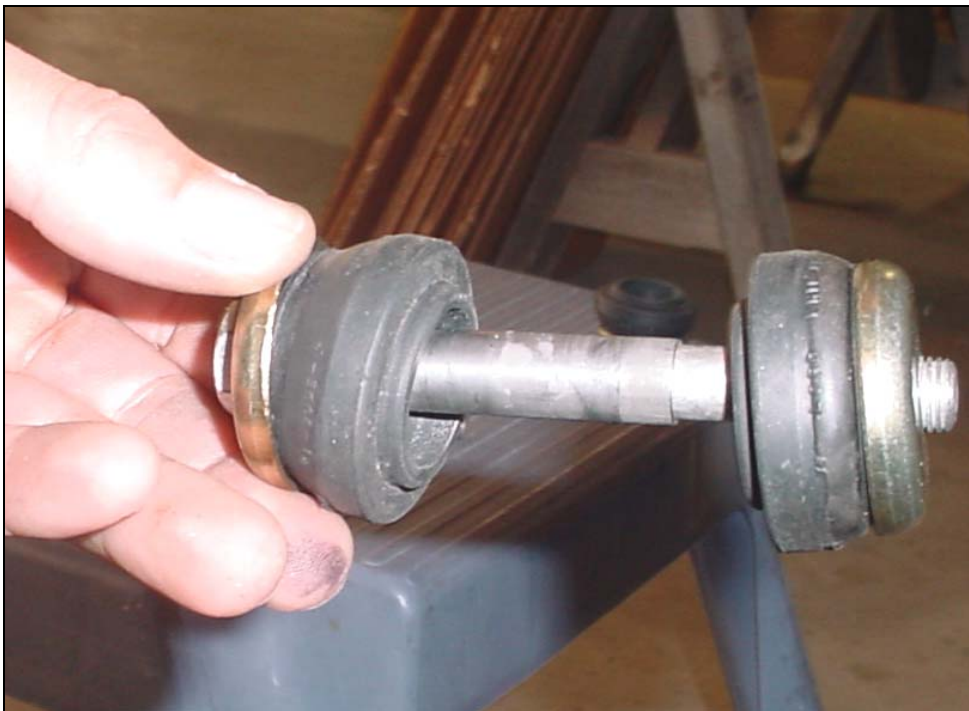


P/N: 944-240 Cup washers
(steel washers with ridge).

P/N: 860-690 Shock mounts.

P/N: AN7-41A 7/16" airframe
bolt, SL nut.

STRUT Distance tube
1/2x.058" length =45mm.



Insert AN7-41A bolt through 944-240 Cup washers and 860-690 Shock
mounts.



Insert the assembly from the back side of the engine mount.



Insert the STRUT Distance tube 1/2x.058" length =45mm on the AN7 bolt.



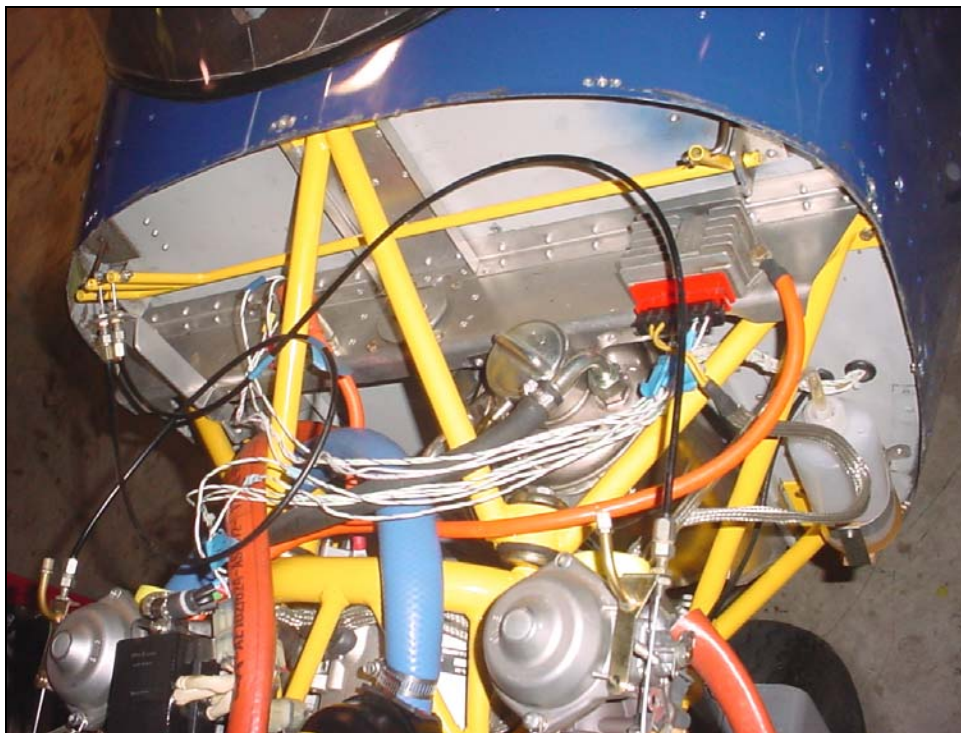
Prepare the 4 shock mounts on the engine mount.

Insert 860-690 Shock mounts and 944-240 Cup washers.



Left side, hoses through ring mount.

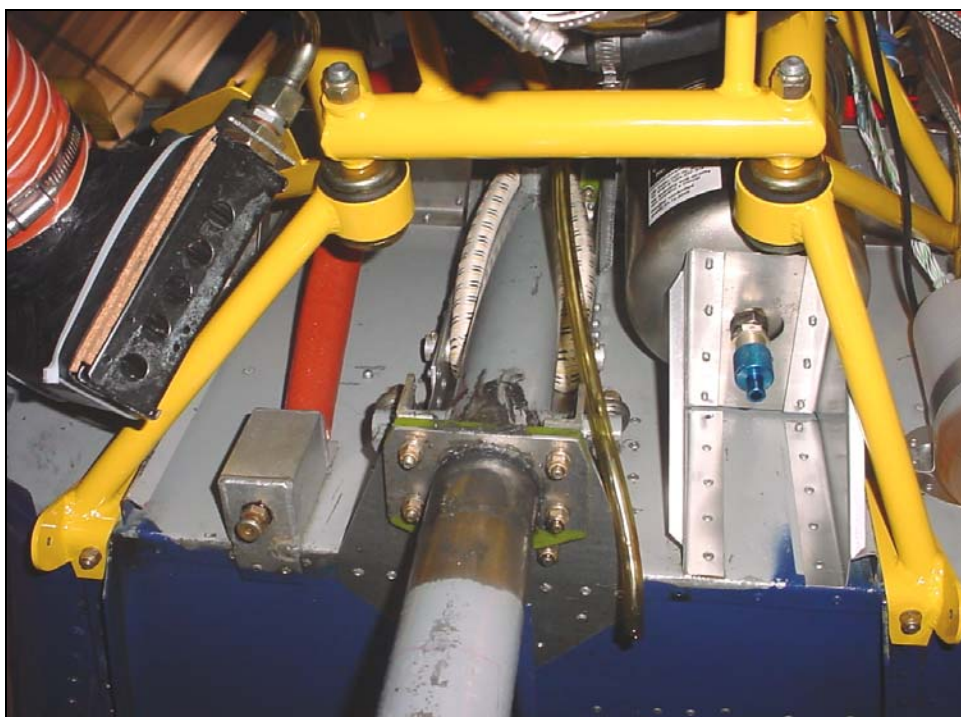
Install the engine mount to the ring mount. Add the SL nut. Torque for AN7 bolt 450 to 500 inch pounds.



Looking down at left side.



Bolt the engine mount to the firewall.



Looking at the bottom of the firewall.

Optional equipment shown in picture to left.

P/N: M12175
Oil Drain Valve



Looking up at left side.



Looking up at the right side.



TOP oil cooler attachment plate.



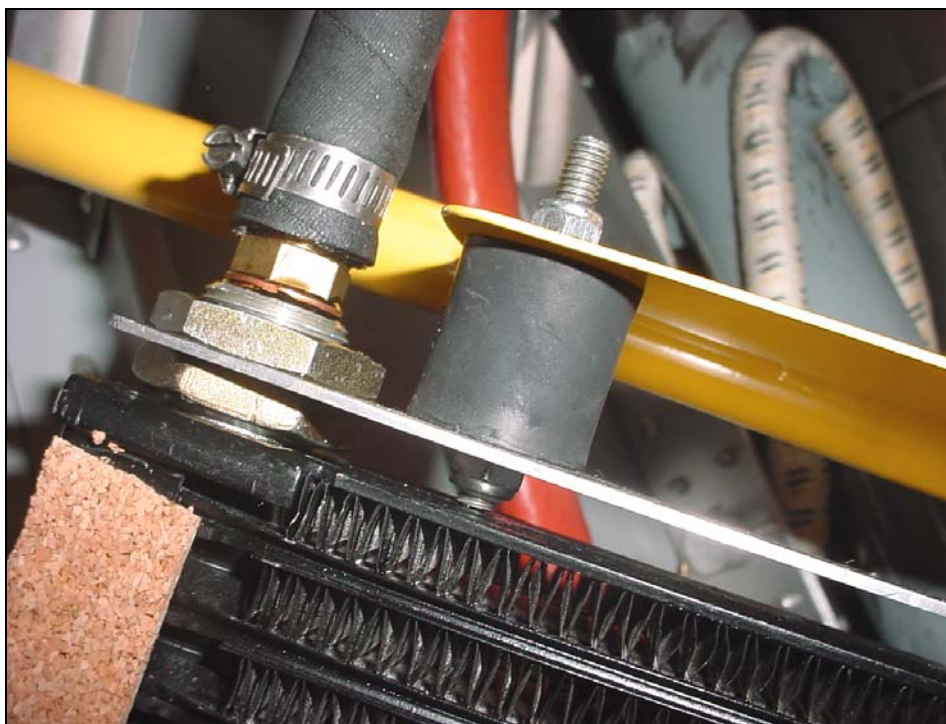
P/N: TOP



P/N: 886-34 Oil Cooler.



P/N: 156-088 Nut M22.



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Cut off the bottom portion of the screw to make room for the cooler.





Bolt the oil cooler to the steel bracket welded on the engine mount.

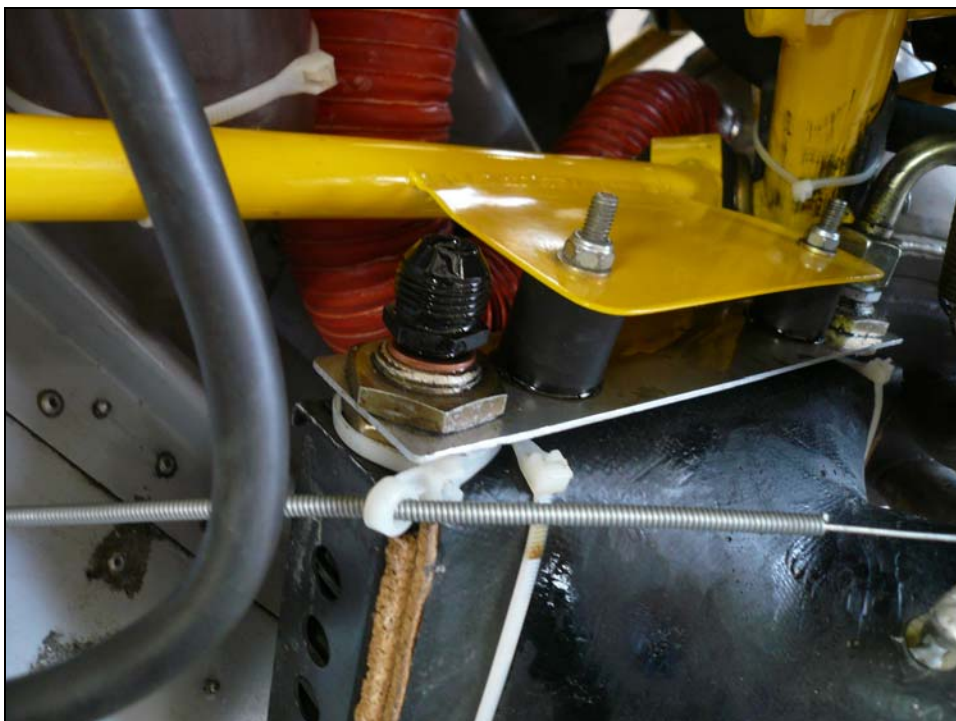


VIBRO STOP

P/N: 316-070.

Nut M6

P/N: 156-014ZP.



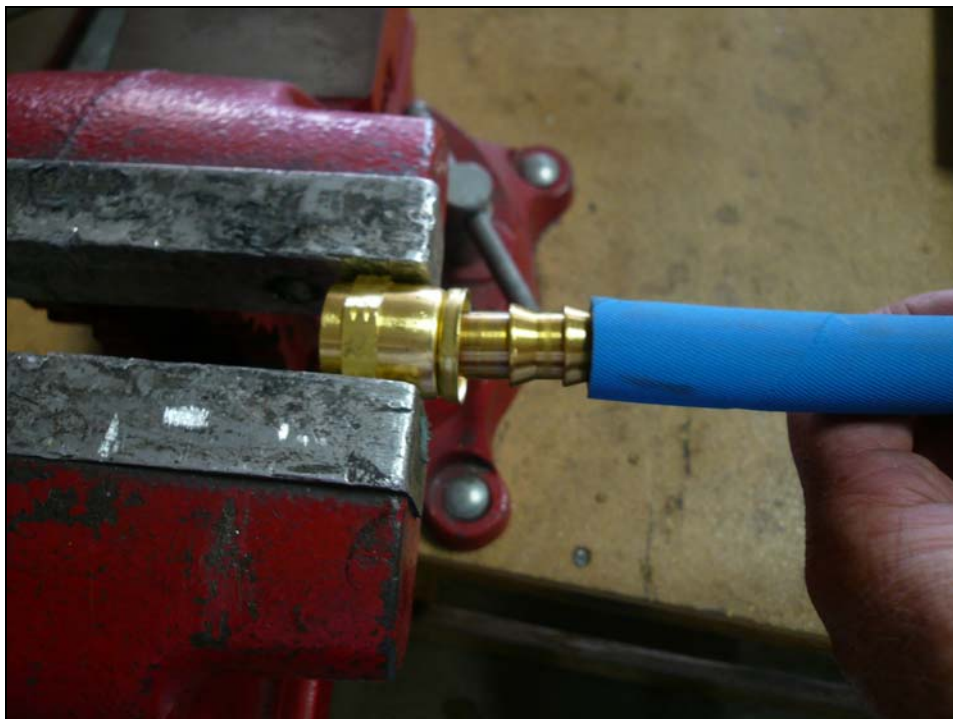
Use thread lube.



P/N: 106-1233 Aeroquip
Straight Fitting

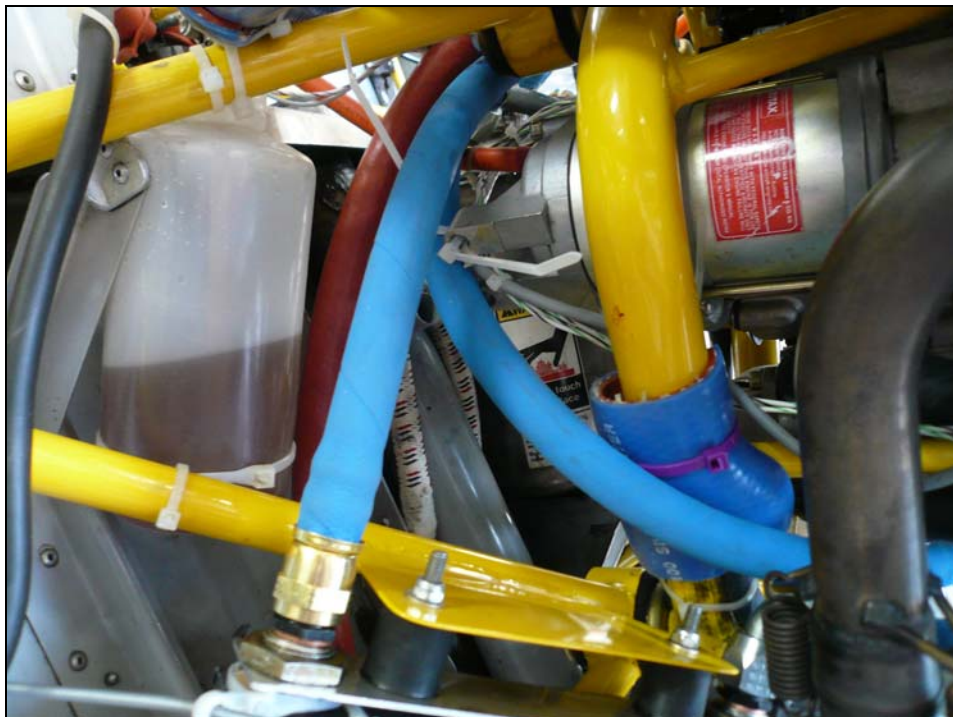
P/N: 956-976 Adapter

P/N: 230-387 Gasket ring



P/N: FC332-08 Aeroquip Oil Line

Press on the oil line.



Install the fitting on the oil cooler.



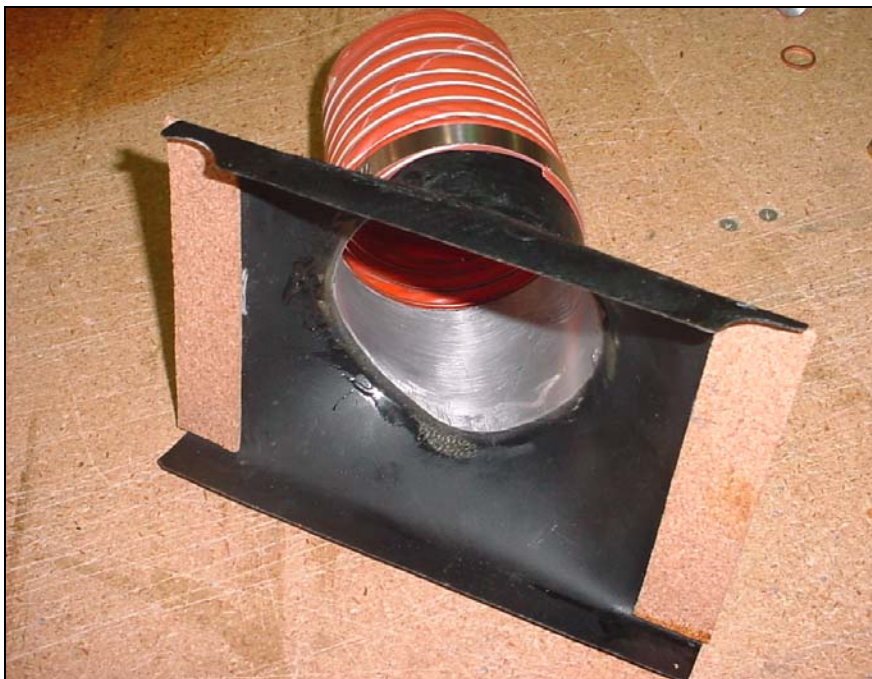
Press on the oil line. Left attachment of the Oil Cooler.



P/N: 106-1243 90 deg
Aeroquip Fitting

P/N: 956-976 Adaptor

P/N: 230-387 Gasket ring.



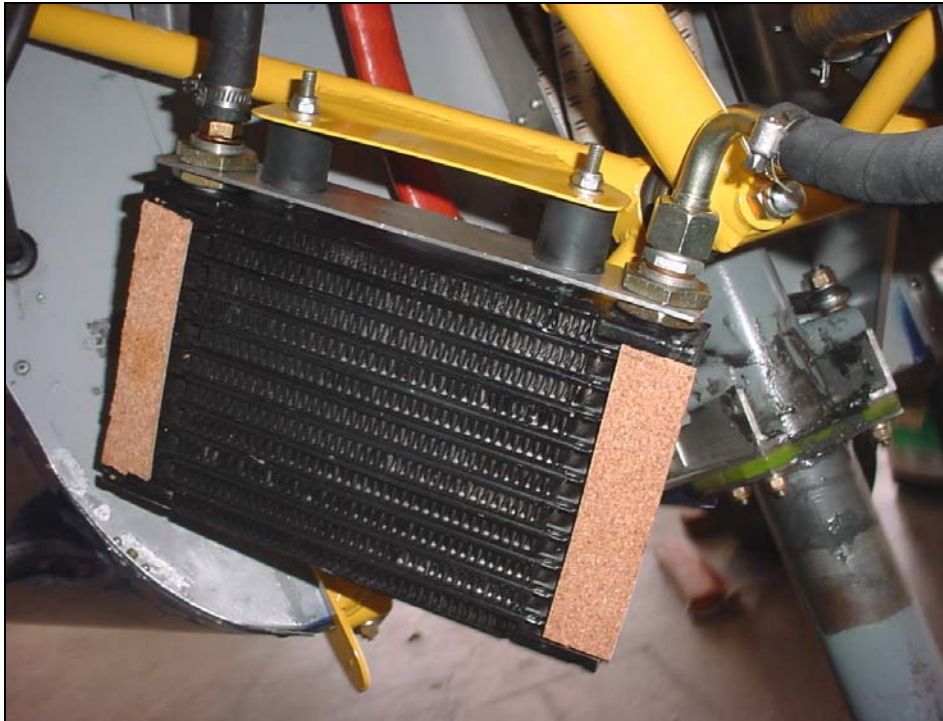
Fiberglass DUCT with 3-1/2" inlet.
Add cork on the inside of the scoop.



3-1/2" Scatt hose
P/N: SCATT-14



Hose clamp
P/N: QS200-44H



Add cork on the sides of the oil cooler.
(Peel back self adhesive tape).



P/N: P10412 CORK

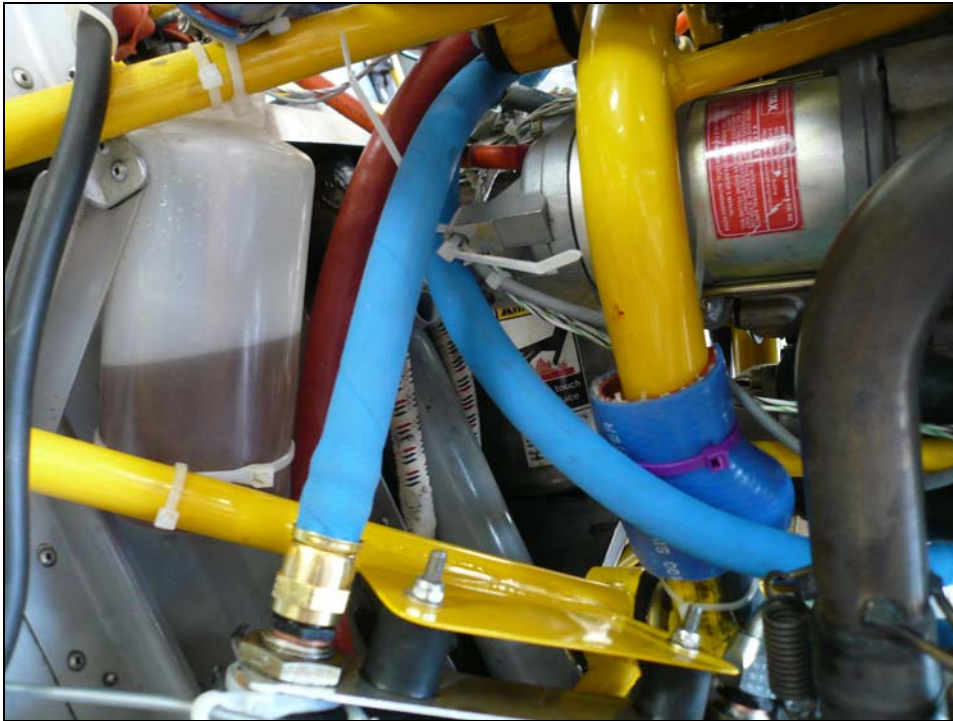


Attached cover with tie warps.

Connect 2 tie wraps together to make one longer one.

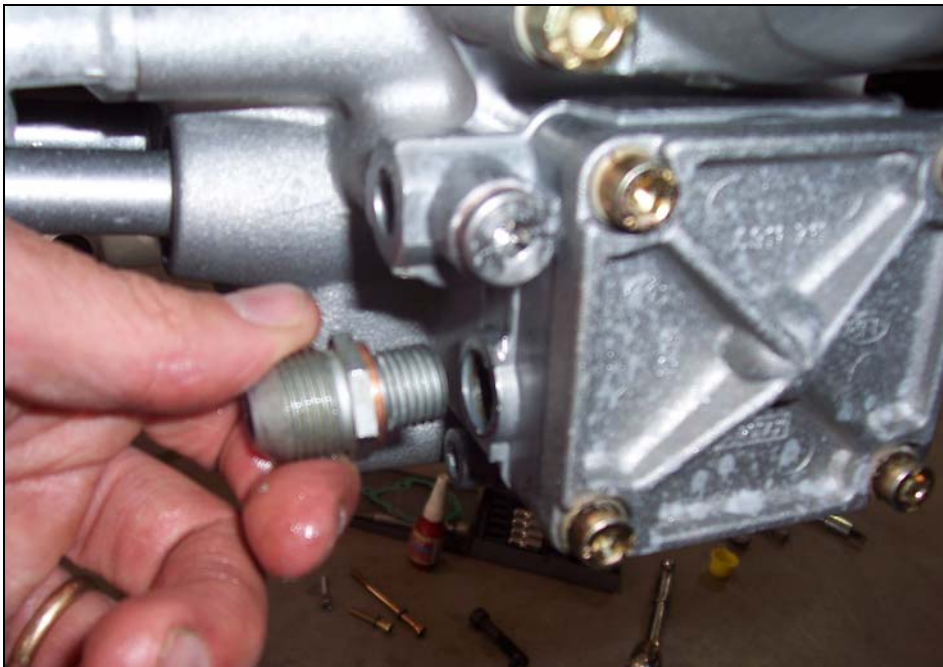


If necessary trim the corners
on the top flange to make
room for the fittings.



Oil tank.

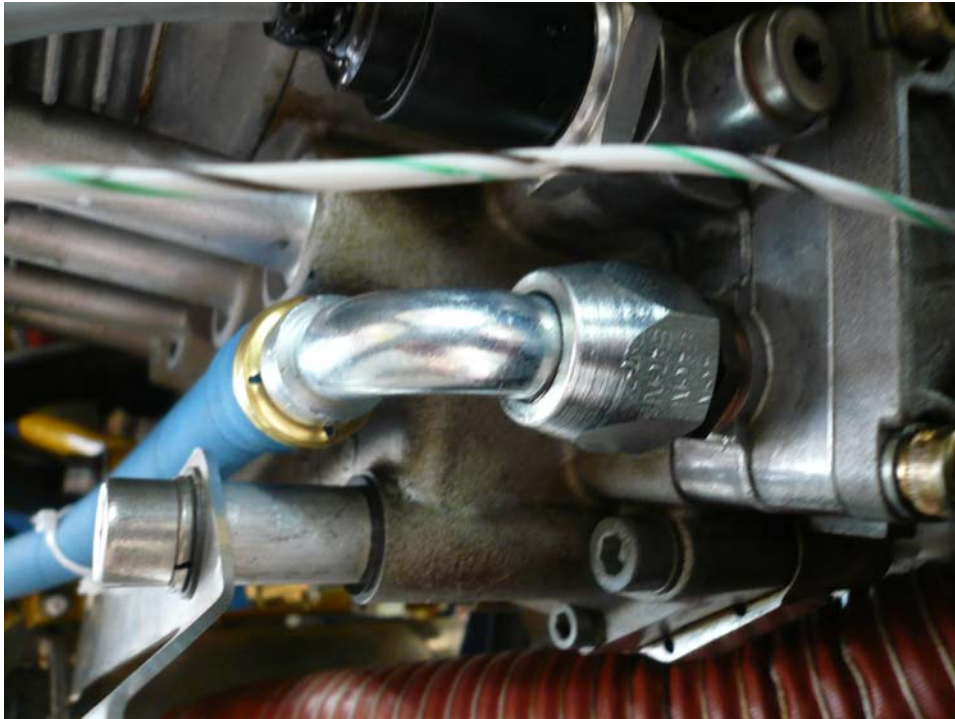
Oil line from outboard fitting on oil cooler (straight fitting) to outboard fitting on out tank.



P/N: 230-387 Gasket Ring
(from reducer previously installed on engine).

Remove the oil line reducer located on the front of the engine beneath the oil pressure sending unit (oil pressure sending unit has been removed in the above picture).

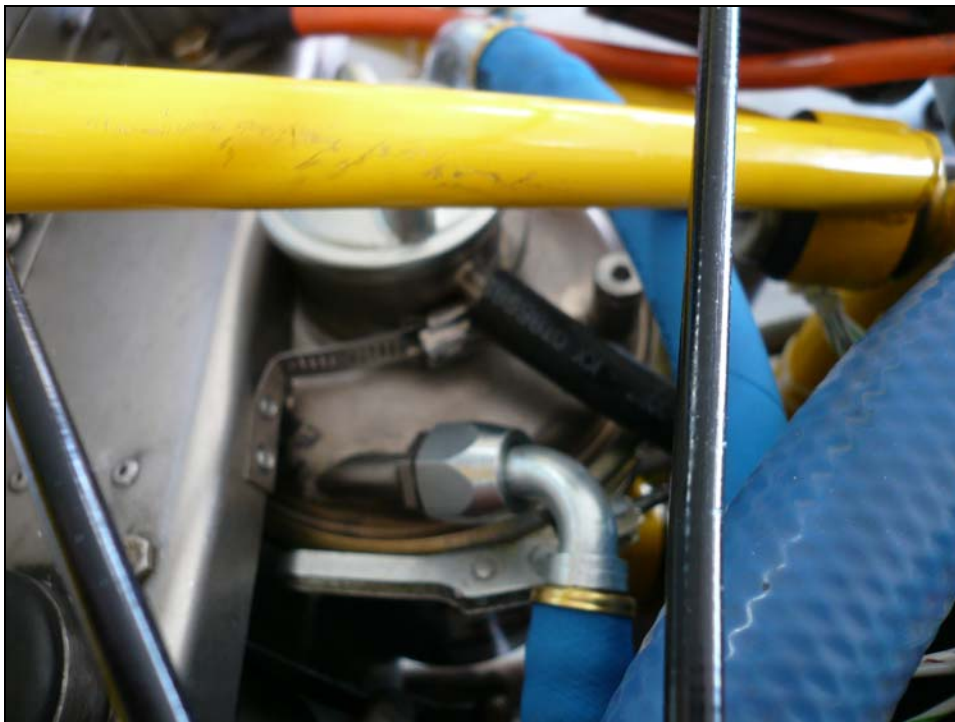
NOTE: The copper gasket ring will be reused.



P/N: 956-976 Adaptor

P/N: 106-1243 90 deg Aeroquip Fitting

Install Adapter with copper Gasket Ring (from reducer) in place of reducer. Press on Oil Line from left side of the Oil Cooler on the Aeroquip Fitting and install on the Adapter.



P/N: 106-1243
90 Deg Aeroquip Fitting

Oil tanks located on left side of engine. Press on the Oil Line on the 90 Degree Aeroquip Fitting. Install the 90 Degree Aeroquip Fittings to the top of the Oil Tank on both I/B and O/B side of the Oil Tank. Fitting on I/B side of tank connects to the bottom of the engine.



P/N:

P/N: 106-1233 Aeroquip
Straight Fitting

Determine the length of the Oil Line and cut to length. Press the Oil Line on the Straight Aeroquip Fitting and install it on the Banjo Fitting.