



Detail of left side

**8 RIVETS A5** in two rows  
6B21-7 to 6B2-1  
6B21-7 to 6B11-1

Finish drilling the Longeron splice.  
Photo of right side.



Longeron splice detail, Ref. top left diagram on drawing 6-B-14



Layout the rivet line through the seat back side channel 6B16-3



Drill and Cleco. **A5 PITCH 20**  
Ref bottom middle diagram on drawing 6-B-21



6B11-2 Ref. bottom left diagram on drawing 6-B-11



Cut the overhang of the forward side skin 6B11-2 flush with the bottom of the fuselage.



Finish drill the bottom edge of the side skin 6B11-2 to the bottom longeron 6B2-3



Same rivet pitch in side skin used on bottom skin: A5 pitch 40 Ref 6-B-2



Detail of aft edge of the forward side skin 6B11-2.



Detail of the longeron splice. Ref. 6-B-14



Layout the rivet line in the middle top skin 6B21-7 for the L angles.



**A4 PITCH 70**  
L angles to 6B21-7



Side L Angles.



**L Angles**  
2 per side



The front of the L angles are behind the tube frame 6B21-2



Location of crimped L angle for antenna support.



Crimped L angle.





Crimped L angles between the two middle L angles for antenna reinforcement

