



Detail of left side

8 RIVETS A5 in two rows 6B21-7 to 6B2-1 6B21-7 to 6B11-1

Finish drilling the Longeron splice. Photo of right side.



Longeron splice detail, Ref. top left diagram on drawing 6-B-14

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Layout the rivet line through the seat back side channel 6B16-3







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6B11-2 Ref. bottom left diagram on drawing 6-B-11



Cut the overhang of the forward side skin 6B11-2 flush with the bottom of the fuselage.



Finish drill the bottom edge of the side skin 6B11-2 to the bottom longeron 6B2-3



Same rivet pitch in side skin used on bottom skin: A5 pitch 40 Ref 6-B-2

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Detail of aft edge of the forward side skin 6B11-2.



Detail of the longeron splice. Ref. 6-B-14





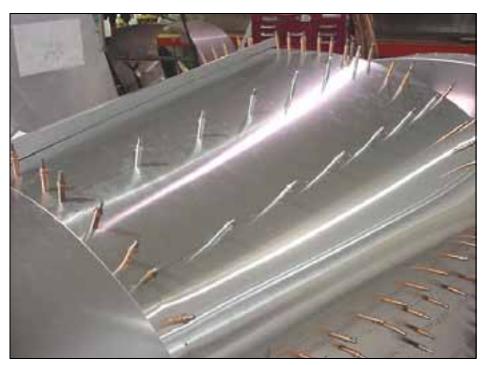
Layout the rivet line in the middle top skin 6B21-7 for the L angles.



A4 PITCH 70 L angles to 6B21-7

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Side L Angles.



L Angles 2 per side



The front of the L angles are behind the tube frame 6B21-2

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Location of crimped L angle for antenna support.



Crimped L angle.

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Crimped L angles between the two middle L angles for antenna reinforcement



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Inside view of baggage compartment.





GPS Antenna fits nicely underneath the canopy.

Com antenna in front of the baggage back bulkhead 6B12-2.